

Work Order ID 113472

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113472

Page 1

Item ID: D206-642-312 Accept *N900040100* Setup Start *NS1*

Revision ID:

Item Name: Skidtube RH, Low & High Gear Stop *NS2*

Start Date: 2/18/14 Start Qty: 1.00 *1*

Required Date: 3/04/14 Req'd Qty: 1.00 *1*

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 14-02-18 Tooling: _____ Date: _____ Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr	
IIN-D206-642	P	* SP -

100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-642-312 CHG007								

DAS 6 9-89 14-2-25

D MLJ 14-02-19

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

DAS 31 9-89 14-2-19

IX

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS 6 9-89

MAR 06 2014

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Item ID: D206-642-312

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Skidtube RH, Low & High Gear

Stop *NS2*

Start Date: 2/18/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/04/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

130

Packaging

Packaging

0.00

0.00

Memo

Identify and pack for shipping as per PPP D206-642-312

Location: 022

PPP Rev: _____

~~DAS~~
31
9-00

MAR 06 2014

140

140

QC

Quality Control

QC21 - Final Inspection - Work Order Release

0.00

0.00

Memo

14-03-7

14-03.07

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Page 1

Work Order ID: 113472

113472

Parent Item: D206-642-312

D206-642-312

Parent Item Name: Skidtube RH, Low & High Gear

Start Date: 2/18/14

Required Date: 3/04/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: J 05.10.11 Added D3429-1 per CHG004 KJ/CP/JLM/EC
 IPP Rev: K 07-12-04 ECN 1080p DD verified by: ec
 IPP Rev: L 08-09-29 as per DSI9421 DD verified by: EC IPP
 Rev: M 09-03-02 as per DSI9440 rev.a verified by: EC
 IPP Rev: N 09-03-03 as per DSI9421 rev.b verified by: EC IPP Rev: O
 as per REV.N DD 10.04.19 verified by: EC IPP Rev: P 12.11.21
 ECN12-679 DD verf: JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-341 *D206-642-341* Replacement Skidtube (Fits LH or RH) DAS 6 9-89		Manufactured	No			110	Each	2.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG082				2					
				110425				1					
				110426				1					
D206-648-013 *D206-648-013* Ground Handling Wheel Modification DAS 6 9-89		Manufactured	No			110	Each	7.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				PKG013				7					
				108084				7					
D2932-2 *D2932-2* 206 Saddle Right Side DAS 6 9-89		Manufactured	No			110	Each	15.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST437				12					
				103396				1					
				108709				3					
				109163				8					
				ST446A				3					
				106452				3					

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Work Order ID: 113472

113472

Parent Item: D206-642-312

D206-642-312

Parent Item Name: Skidtube RH, Low & High Gear

Start Date: 2/18/14

Required Date: 3/04/14

Start Qty: 1.00

Required Qty: 1.00

D2933-2 Manufactured No

110 Each

16.0000

1

D2933-2

206 Saddle Right

**

DAS
26
9-89

Location

Loc Qty

Loc Code

ST437

12

107146

1

107936

1

109166

6

112212

4

ST446A

4

106454

2

98160

2

DAS
6
9-89

DAS
31
9-89

D2938-2 Manufactured No

110 Each

17.0000

1

D2938-2

206 Saddle

**

DAS
26
9-89

Location

Loc Qty

Loc Code

ST438

17

106303

1

106926

1

108125

6

109167

5

112584

4

DAS
6
9-89

DAS
31
9-89

D2939-2 Manufactured No

110 Each

17.0000

1

D2939-2

206 Saddle

**

DAS
26
9-89

Location

Loc Qty

Loc Code

ST438

14

108734

2

109169

8

112240

4

ST447

3

98166

3

DAS
3
9-89

DAS
31
9-89

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Work Order ID: 113472

113472

Parent Item: D206-642-312

D206-642-312

Parent Item Name: Skidtube RH, Low & High Gear

Start Date: 2/18/14

Required Date: 3/04/14

Start Qty: 1.00

Required Qty: 1.00

AN3-41A

Purchased

No

110

Each

1,223.000

8 8

AN3-41A

Bolt

DAS
26
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FG
122416
ST512
123355

20
20
1203
1203

831.0000

16 16

DAS
31
9-89

D2652

Manufactured

No

110

Each

D2652
Bushing

DAS
26
9-89

Location

Loc Qty

Loc Code

FG
31985
ST014
103022
103643
106590
110800
112510

44
44
787
198
201
4
200
184

3,946.000

8 8

DAS
31
9-89

MS2104213

Purchased

No

110

Each

MS210421 3

Nut

14-2-19

DAS
26
9-89

Location

Loc Qty

Loc Code

ST314
M127410
M127831
xxxxx
ST506
123900

2991
2940
41
10
955
955

3,946.000

8 8

DAS
31
9-89

DAS
6
9-89

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Work Order ID: 113472

113472

Parent Item: D206-642-312

D206-642-312

Parent Item Name: Skidtube RH, Low & High Gear

Start Date: 2/18/14

Required Date: 3/04/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0363J

Purchased

No

110

Each

2,045.000

8

8

NAS1149D0363J

Washer

**

DAS
26
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

23

124392

23

ST510a

2022

m126319

830

m127813

1192



Bk.

DAS
31
9-89

AN5-10A

Purchased

No

110

Each

478.0000

4

AN5-10A

BOLT

**

DAS
26
9-89

DAS
3
9-89

Location

Loc Qty

Loc Code

GA

101

122800

101

ST362

170

M127432

170

st503

207

M126180

207

4X.

DAS
31
9-89

AN5-12A

Purchased

No

110

Each

33.0000

4

AN5-12A

Bolt

**

DAS
26
9-89

14-2-19

DAS
6
9-89

Location

Loc Qty

Loc Code

ST362

3

M126105

3

st503

30

M127957

30

4X.

DAS
31
9-89

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Work Order ID: 113472

113472

Parent Item: D206-642-312

D206-642-312

Parent Item Name: Skidtube RH, Low & High Gear

Start Date: 2/18/14

Required Date: 3/04/14

Start Qty: 1.00

Required Qty: 1.00

AN5-11A Purchased No

110 Each

427.0000

8 8

DAS
26
9-89

~~*AN5-11A*~~
BOLT

**

DAS
6
9-89

Location

Loc Qty

Loc Code

ST362

127

123533

127

st503

300

125388

100

M126105

200

8X.

DAS
31
9-89

NAS1149D0563J Purchased No

110 Each

2,337.0000

8 8

DAS
26
9-89

~~*NAS1149D0563J*~~
Washer

**

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

273

m125807

273

ST510a

2064

m126319

64

m128257

2000

8X.

DAS
31
9-89

AN4-6A Purchased No

110 Each

836.0000

12 12

DAS
26
9-89

~~*AN4-6A*~~
BOLT

**

14-2-19.

DAS
6
9-89

Location

Loc Qty

Loc Code

ST355

47

M126317

47

ST514

789

M126317

539

M127817

250

12X.

DAS
31
9-89

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Work Order ID: 113472

113472

Parent Item: D206-642-312

D206-642-312

Parent Item Name: Skidtube RH, Low & High Gear

Start Date: 2/18/14

Required Date: 3/04/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

110

Each

5,557.000

24

24

DAS
26
9-89

NAS1149D0463J

WASHER

**

Location

Loc Qty

Loc Code

ST294

1157

M127693

1157

ST510a

4400

M127813

1400

M127904

3000

24X

DAS
31
9-89

DAS
6
9-89

MS21042L4

Purchased

No

110

Each

3,395.000

12

12

DAS
26
9-89

MS21042L4

Locknut

**

Location

Loc Qty

Loc Code

GA

48

m126333

48

ST509

3336

m127255

1336

m127813

2000

ST518

11

m127376

11

12X

DAS
31
9-89

DAS
3
9-89

D3407-043

Manufactured

No

110

Each

21.0000

1

1

DAS
26
9-89

D3407-043

Tow Ring

**

Location

Loc Qty

Loc Code

ST446

8

103303

8

ST463

13

103044

4

106890

5

108105

4

1X

DAS
31
9-89

DAS
6
9-89

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Work Order ID: 113472

113472

Parent Item: D206-642-312

D206-642-312

Parent Item Name: Skidtube RH, Low & High Gear

Start Date: 2/18/14

Required Date: 3/04/14

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

110

Each

154.0000



1

D3456-1

Washer

DAS
26
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

7

25701

7

ST046

147

103787

5

107629

17

111514

25

111782

100

IX

DAS
31
9-89

D3457-1

Manufactured No

110

Each

77.0000



2

D3457-1

Washer

14-2-19

DAS
26
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

10

32409

10

ST046

67

107195

7

109133

35

83268

2

99638

23

2x

DAS
31
9-89

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Work Order ID: 113472

113472

Parent Item: D206-642-312

D206-642-312

Parent Item Name: Skidtube RH, Low & High Gear

Start Date: 2/18/14

Required Date: 3/04/14

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

324.0000

1

1

MS21043-4

Nut

DAS

6

9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

39

125807

39

ST315

12

m123021

12

ST509

233

m127255

233

AN4C5A

Purchased

No

110

Each

102.0000

1

AN4C5A

Bolt

DAS

6

9-89

Location

Loc Qty

Loc Code

ST355

102

122599

40

123265

12

M127410

50

NAS1149C0463R

Purchased

No

110

Each

457.0000

1

NAS1149C0463R

Washer

DAS

6

9-89

Location

Loc Qty

Loc Code

FP001

21

119097

21

ST292

436

123248

1

123355

135

m127306

300

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Work Order ID: 113472

113472

Parent Item: D206-642-312

D206-642-312

Parent Item Name: Skidtube RH, Low & High Gear

Start Date: 2/18/14

Required Date: 3/04/14

Start Qty: 1.00

Required Qty: 1.00

D3413-1

Manufactured No

110

Each

21.0000

1

DAS
26
9-89

D3413-1

O-Ring

DAS
6
9-89

Location

Loc Qty

Loc Code

ST464

21

106048

7

107984

12

98167

2

DAS
31
9-89

D2712

Manufactured No

110

Each

522.0000

10 10

DAS
26
9-89

D2712

Set Screw

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

50

29962

50

ST017

472

101775

178

107365

2

108882

42

110809

150

112534

100

DAS
31
9-89

D2934

Manufactured No

110

Each

62.0000

2 2

DAS
26
9-89

D2934

Saddle Spacer

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

6

31929

6

ST021

56

106671

16

108742

16

112252

24

DAS
31
9-89

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Work Order ID: 113472

113472

Parent Item: D206-642-312

D206-642-312

Parent Item Name: Skidtube RH, Low & High Gear

Start Date: 2/18/14

Required Date: 3/04/14

Start Qty: 1.00

Required Qty: 1.00

D2935

Manufactured No

110

Each

46.0000

2 2

D2935

Saddle Spacer

14-2-19

Location

Loc Qty

Loc Code

FG	6	
31793	6	
ST021	40	
107682	4	
108104	12	
111577	24	

DAS
8
9-89

DAS
31
9-89

2X

4.5 206 L/L-1/L-3/L-4/407 LOW & HIGH GEAR SKIDTUBES

ITEM	QTY -311	QTY -312	QTY -313	QTY -314	QTY -341	QTY -347	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
	X	X								D206-642-311	SKIDTUBE INSTALLATION, LH
										D206-642-312	SKIDTUBE INSTALLATION, RH
			X							D206-642-313	SKIDTUBE INSTALLATION, LH
				X						D206-642-314	SKIDTUBE INSTALLATION, RH
1		1			X					D206-642-344	SKIDTUBE
						X				D206-642-347	WEARSHOE KIT (REPLACES -343)
							X			D206-642-349	RUN-ON LANDING WEARPLATE KIT
								X		D206-642-351	SKIDTUBE
1		1	1	1					X	D206-642-013	GROUND HANDLING KIT
1					1					D2650-5	SKIDTUBE ASSEMBLY
1								1		D4361-041	SKIDTUBE ASSEMBLY
2A					14			4		D2651-1	* PLUG ⁽¹⁾
2B					14			4		D2651-3	* O-RING ⁽¹⁾
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		MS27039-1-08	* SCREW ⁽¹⁾
5					2			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1	1	1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1	1	1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1	1	1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1	1	1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3-41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8						NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4						AN5-10A (OR AN5-11A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5-11A (OR AN5-12A)	* BOLT ⁽²⁾
15	8	8	8	8						NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12						AN4-6A	BOLT
17	24	24	24	24						NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12						MS21042-4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D3535-11	WEARSHOE (REPLACES D2656-11)
22B					1	1				D3536-11	GASKET
23A					1	1				D3535-23	WEARSHOE (REPLACES D2656-23)
23B					1	1				D3536-23	GASKET
24A					1	1				D3535-35	WEARSHOE (REPLACES D2656-35)
24B					1	1				D3536-35	GASKET
26A					54	54				MS27039C1-08	SCREW
26B					54	54				NAS1149C0332R	WASHER (OR AN960C10L)
26C					54					ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
31	1	1	1	1						D3456-1	WASHER
32	1	1	1	1						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34	1	1	1	1						AN4C5A	BOLT
35	1	1	1	1						NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1						D3413-1	RING (REPLACES D2655)
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40								2		D3414-041	GHW LUG (REPLACES D2659)
41								4		AN3C37A	BOLT
42								8		D2652	BUSHING
43								4		MS21043-3	NUT
44								4		NAS1149C0363R	WASHER (OR AN960C10)

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Revision: P

Date: 13.02.12

ITEM	QTY -311	QTY -312	QTY -313	QTY -314	QTY -341	QTY -347	QTY -348	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
50							1	1		D4364-041	FWD WEARPLATE ASSY
51							1	1		D4364-043	AFT WEARPLATE ASSY
52							18	18		D3873-1	BUSHING
53							4			D2649	SPACER
54A							9	9		AN3-38A	BOLT
54B							9	9		NAS1149C0332R	WASHER (OR AN860C10L)
54C							9	9		MS21042-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-5 OR D4361-041 ASSEMBLY ABOVE
 (2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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Revision: **P**
 Date: 13.02.12